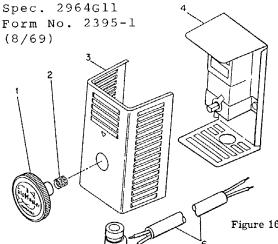
AMOCO MODEL AM-140 (Spec. No. 2968G11, 2968G11-1 and 3059G8)

Form No. 2645 (8/70)



Thermostat Assembly

Fig.& Index No.	Part Number	Part Name	Qty.
16-	M16143	Thermostat Assy (See Fig.	,
	M18016G1	13, Index No. 34) . Thermostat Assy (Less	
		Cable)	1
1	M16152	Knob, Thermostat	1
2	M16154	Spring, Thermostat Knob	1
3	M16147	Cover, Thermostat	1
4	M18021G1	Thermostat Back and	
		Element Assy	1
5	M11954	Bushing, Strain Relief	1
6	M17063G1	. Cable Assy	1

Figure 16. Thermostat Assembly Wheels, Handles, and Markings

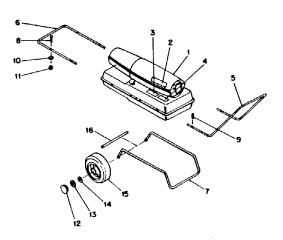
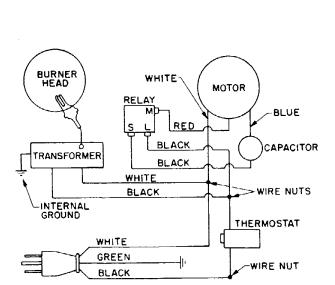


Figure 17. Wheels, Handles, and Markings



150,000 BTU HEATER

Figure 9. Wiring Diagram

Fig.& Index No.	Part Number	Part Name	Qty.
17-1	M17879	Decal, Wiring Diagram	1
2	M14994	Decal, Trade Name	1
3 4	M17159	Decal, Private Label	1
4	M17134	Decal, Nameplate and	
		Operation Instructions	1
	M18050-4	Decal, Model Data @	1
	M18050-9	Decal, Model Data @@	1
	M21397-8	Decal, Model Data c	1 1
5	M15813	Handle, Rear @@	1
	M15813-2	Handle, Front and Rear @	1 1
	M15813A	Handle, Rear ¢	
6	M15812A	Handle, Front ¢	1
7	M12831-2	Frame, Wheel Support @	1
	M12831B	Frame, Wheel support @@	1 1 1 2
8	M12345-31		2
9		Screw	8
10	WP-3C	Washer, Flat No. 10	2
11	NTC-3C	Nut, torque lock No. 10-24	10
12	M16802	Hub Cap	2
13	M16741-15	Ring, Retaining	2
14	WP-8C	Washer, Felt, 1/2 inch	2 2
15	M19294	Whee1	
16	M16801-2	Axle	1

- ¢ Spec. 30598G heaters only
- @ Spec. 2968G11 heaters only
- @ @ Spec. 2968G11-1 heaters only

STANDARD SCREWS

FHPF3-7C	Screw, Fillister hd, No.10-32 x 7/8 in.
HC4-10C	Screw, Hex hd. machine, $1/4-20 \times 1-1/4$ in.
M11084-27	Screw, Self-tapping, hex hd. No. 10-12 x 1/2 in., Type "A"
M11084-29	Screw, Self-tapping, hex hd, No. 10-12 x 3/4 in., Type "A"
M12345-31	Screw, Oval hd. machine, No. 10-24 x
M12345-34	Screw, Oval hd. machine, No. 10-24 x 2 in.
M12461-31	Screw, Hex hd., No. 10-32 x 1 in.
M12461-34	Screw, Hex hd., No. 10-32 x 1-1/2 in.
M15823-26	Screw, Self-tapping, hex hd., No. 10-12 x 3/8 in Type "B"
M10908-1	Screw, Self-tapping hex hd. No. 6-32 x
M12461-51	Screw, Hex hd., No. 10-24 x 1/2 in.
RC2-2C	Screw. Rd. Hd., 8-32 x 1/4 in.

Spec. No. 2968G11, 2968G11-1 and 3059G8) AMOCO MODEL AM-140 Form No. 2645 Basic Heater Assembly Fig.& Index Part Spec. No. 2964G11 Qty. Number Part Name No. Form No. 2395-1 1 (8/69)M17015G1J Shell, Upper 13-1 1 M16679 Deflector, Heat 2 Combustion Chamber (Spec. M16887G4 1 2986G11,G11-1) Combustion Chamber (Spec. M16887G5 1 3059G8) Screw (Combustion Chamber *M11084-27 2 attaching front) Screw (Combustion Chamber M11084-29 2 attaching rear) Plug, Button (Combustion 4 м15995 1 Chamber, rear head) Burner Head Assembly (See Ref 1 figure 14) Screw (Burner Head attaching) 3 *M11084-27 1 M19488 Limiter, Air 1 M16804 Air Line 1 M16871 Strap, Retainer Screw (Retainer Strap to *M11084-27 2 lower shell) Fan, 16° Pitch 1 M17058 SF4-2-1/2K Setscrew, Socket hd. cup 88 pt. 1/4-28 (Fan to motor 2 shaft) 1 9 Ref Motor Package Assembly Clamp, Motor 4 M16661 10 11 Not Used 2 Screw, Motor Clamp 12 *HC4-10C Figure 13. 2 13 WLM-4 Lockwasher 1/4 in. Portable Heater Nut, Hex, 1/4-20 2 NPC-4C 14 Shell, Lower M16810J Exploded View 15 Screw (Upper Shell to Lower *M11084-27 27 16 8 Shell) 32 Nut, Tinnerman (Upper Shell 28 M11271-6 17 to Lower Shell) 8 18 M12828 Bracket, Shell Support *M11084~27 Screw (Support Bracket to Lower Shell and Fuel Tank) Screw (Lower Shell to Support M11084-29 Bracket) 1000576 Grommet (Ignition cable and 19 thermostat leads thru lower shell) 3 Plug, Button (for 1/2" dia. 20 M15809 1 hole) Not Used 21 1 M12650-1 Capacitor 22 13-23 M12651 1 Clamp, Capacitor Mounting *M11084-27 Screw (Capacitor Clamp to M18371G2D 23A 30 Fuel Tank ++ 1 31 M18051 Cap, Fuel Tank ++ 1 Motor Support Bracket) M18053 Screen, Filler Neck ++ 24 M16645 Bracket, Motor Support 1 31A M10990-3 Bushing, Rubber *M11084-27 Screw (Motor Support Bracket 32 to Lower Shell and Fuel 33 M21040 Plug, Pipe Hex Hd. (Tank Drain) 1 Tank) 6 Grommet (Motor and Capacitor Thermostat Assy (See figure 25 1000577 34 Ref Leads thru Motor Support 16) 2 *M10908-1 Screw (Thermostat to Bracket) 4 Bracket) *M15823-26 Screw (Service Cord M15814E Bracket, Thermostat 35 1 *M12461-51 Screw (Thermostat Bracket Grounding) 1 Transformer, 5000 volt M16697 1 to Lower Shell) 2 *M11084-27 M12250-1 Nut, Tinnerman (Thermostat Screw (Transformer to Motor Support Bracket) 2 Bracket to Lower Shell) M11954 M18598G1 Relay and Bracket Assy 27 Bushing, Strain Relief 36 M11952 . Bracket, Starting Relay (Service Cord) 1 Mounting 28 M10813G33 Service Cord (Extension) 1 1 Wire Assy (to capacitor) M9900G51 %M11084-27 1 . Screw (Mounting Bracket M13942-2 Connector, Wire Nut to Lower Shell) 29 1 37 M12462-6 . Relay, Starting M13942-4 Connector, Wire Nut 2 . Screw (Relay to Mounting M9900G62 Wire Assembly (To Starting RC2-2C Relay) && Bracket) 2 M9900G77 WLI-2 . Lockwasher, No. 8 Wire Assembly (To Capacitor)&&l

^{*}See listing of standard hardware. Purchase locally. &&Spec. No. 2968Gll-1 and 3059G8

⁺⁺Indicates parts which replace fuel tanks Part No. M16806Gl and fuel tank cap Part No. 3353 as a set of

AMOCO MODEL AM-140 (Spec. No. 2968G11, 2968G11-1 and 3059G8)

Form No. 2645 (8/70)

Burner Head Assembly

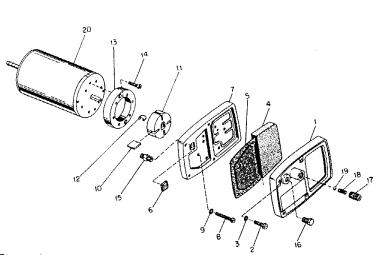
(Spec. No. 2964G11)

Fig.& Index No.	1	Part Name	Qty.
14-1	M13849	Nut, Flare	1
2	+M16790-3	Filter Tube	1 1
3	+M19630	Filter, Fuel	l ī
	M16803G3	Burner Head Assy	l ī
4	M16741-18	. Ring, Retaining	l ī
	M16787G3	. Nozzle Adaptor Assy	1
5	M16791	Connector, Male	1
6	M5976	Connector, Male	1

Fig.& Index Part No. Number	Part Name	Qty.
14-7 M8882 8 M10659 9 M10809 10 M18022 11 M16535 12 M168950 13 M18023	-1 . Spring, Nozzle Seal . Nozzle, Aspirating, 1.0 gph . Adaptor, Nozzle Gl . Spark Plug Assy	1 2 1 1 1 1

⁺ Indicates parts which replace Fuel Filter Assembly Part No. M16789G3. Filter tube Part No. M16790-3 must not be used without Fuel Filter, Part No. M19630.

Figure 14. Burner Head Assembly



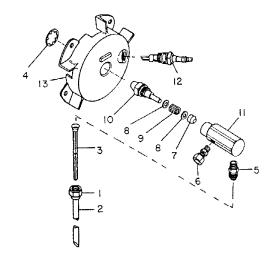


Figure 15. Motor Package Assembly

Fig.& Index No.	Part Number	Part Name	Qty.
15-	M16805G1	Motor Package Assembly (See Figure 13, Index No. 9) @	c 1
	M17875G1	Motor Package Assembly (See Figure 13, Index No.	α 1
.		9) @ & &	1
1	M16545	. End Cover, Filter	1
2	*M12461-31	. Screw (Filter End	
		Cover to Pump	
		End Cover)	4
3	WLI-3	. Lockwasher, Internal	
1 . 1		No. 10	4
4	M12179	. Intake Air Filter @	1
5	M12244G1	. Output Filter Assy @	1
6	M11637	. Filter, Lint @	1
7	M12233	. End Cover, Pump (Port Plate)	1
8	*M12461-34	. Screw (End Cover to	1
"	M112401=34	Motor)	6
9	WLI-3	. Lockwasher, Internal	
		No. 10	6
10	M8643-3	. Blade	4
11	M13635-3	. Rotor	1

Fig.& Index No.	Part Number	Part Name	Qty.
15-12	M14856	• Spring	1
13	M8645-3	. Pump Body	1
14	*FHPF3-7C	. Screw (Pump Body to Motor)	2
15	M5976	. Connector, Male	1
16	м10837	. Pipe Plug, Hex hd.	1 1
17	M10992-1	. Screw, Pressure	
18	M10993-1	Adjustment . Spring, Compression	1
19	м8940	(Pressure Relief)	1
20	M12811	. Ball, 1/4 in. dia.	1
20	M17814	. Motor &	1 1
	M8608	. Motor &&	1
	M17316	. End Shield, Motor (Pump-end) . End Shield, Front	1
		(Fan-end) (For M17814 motors)	1
	M17327	. End Shield, Front (Fan-end) (For	
		M12811 motor only)	1

^{*} See listing of standard screws, purchase locally.

Parts recommended for normal replacement by owner or user.

[&]amp; Spec. 2968Gll heaters only.

[&]amp;& Spec. 2968G11-1 and 3059G8 heaters only.